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ULTIMATE GLOSS PRODUCT CODE: 3-8954

PRODUCT DESCRIPTION

Product 3-8954 is a high gloss clear cast vinyl film, which can be used for overlaminating other vinyl films. The superb clarity of the cast vinyl film and of the solvent adhesive keeps the image sharp and clear.

APPLICATIONS

- Vehicle graphics •
- Protects and enhances images and graphics
- Window graphics •

FEATURES AND BENEFITS

- Solvent adhesive wets out quickly to provide a clean image. •
- Stabilized vinyl film offers excellent protection from UV radiation to enhance the weathering of • the underlying graphics.
- 2.0-mils thick cast vinyl film for ultra-flexibility.

TECHNICAL DATA

Face Material	2 mil premium cast vinyl
Color and Finish	Clear - gloss
Adhesive	707 Permanent solvent
Liner	50# glassine

TYPICAL CHARACTERISTICS

Average Adhesion Values	<u>20 min.</u>	<u>24 hr.</u>
(PSTC-1, 180° peel @ 12"/min., 73°, on stainless steel)	320z/in.	50oz/in.
Minimum Application Temperature:	50°F	
Service Temperature Range:	-50°F to 225°F	
Peak Value		
Shelf Life @ 73°, 50% RH:	2 years	
Dimensional Stability (48 hrs. @ 150°F)	0.01 inches	
Outdoor Life of film:	5 years	
60° Gloss	80 minimum	
CHEMICAL RESISTANCE		
Distilled Water (24 hours)	No Effect	
Detergent (24 hours)	No Effect	
10% Ammonium Hydroxide (10 min)	No Effect	
Gasoline (10 minutes)	No Effect	
SAE 30 Motor Oil (10 minutes)	No Effect	

The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. May-14 Form 108-01(1/99)

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